	MM	COMMENTS
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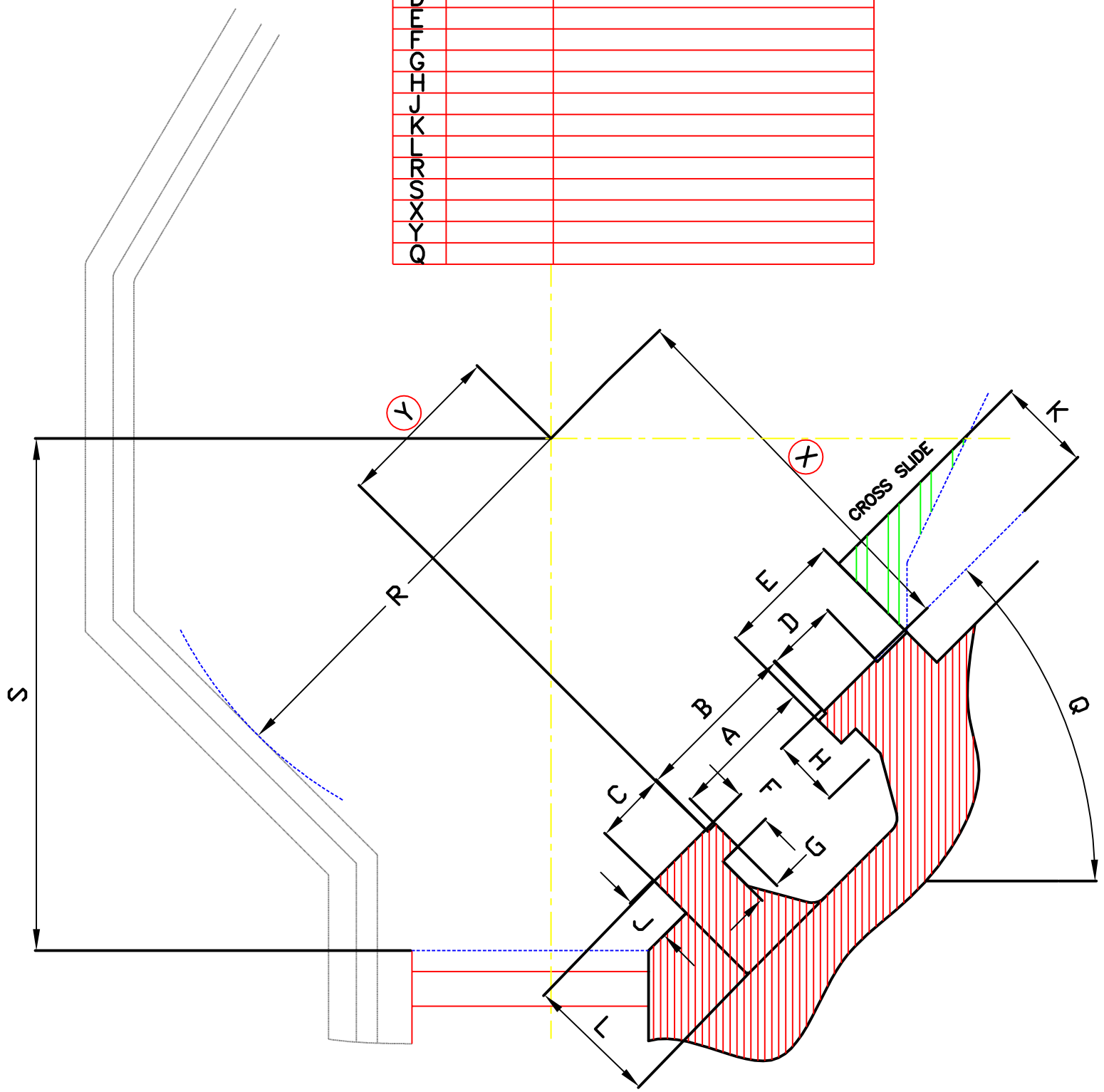

SLANT BED LATHE
CRITICAL DIMENSIONS FOR STEADYREST

	MM	COMMENTS
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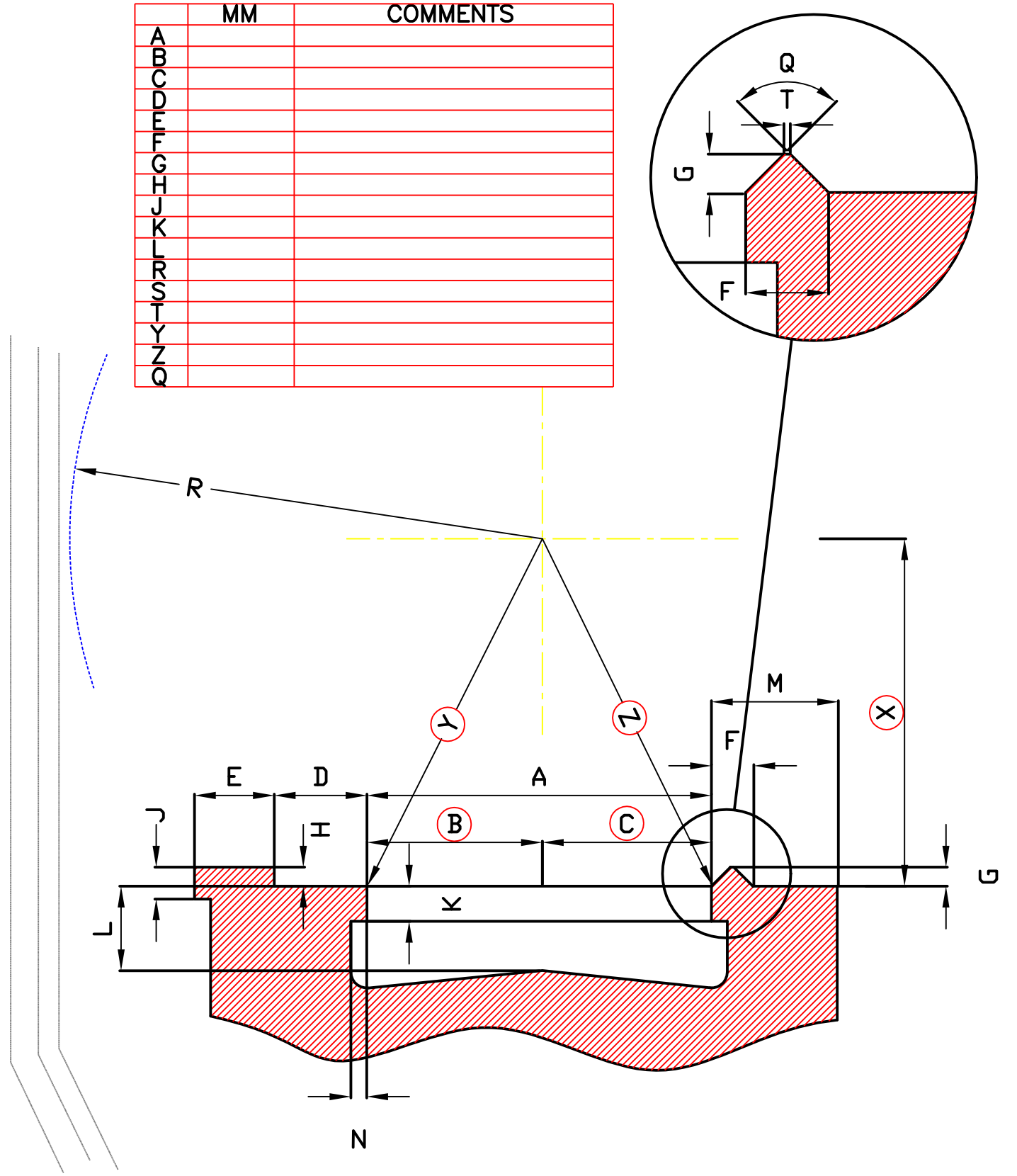

FLAT BED LATHE
CRITICAL DIMENSIONS FOR STEADYREST

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e: markyoung@chucks.co.uk

JOHN WALTON MACHINE TOOLS LIMITED
SPECIALISTS IN WORKHOLDING
t: 01484 712507 f: 01484 710549

STEADYREST SURVEY SHEET FOR SLANT AND FLAT BED LATHES

ALTERATIONS

© MANUFACTURER PLEASE NOTE! OUR PART NUMBER MUST BE ENGRAVED.
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ITEM	DETAILS OF CHANGE	NAME	DATE

HEAT TREATMENT / FINISHES

COMPONENT No.

ISSUE No.

MANUFACTURING TOLERANCES

IMPERIAL	METRIC
2 PLACE DECIMALS ± .01"	NO PLACE DECIMALS ± 0.25
3 PLACE DECIMALS ± .005"	2 PLACE DECIMALS ± 0.13
4 PLACE DECIMALS ± .0005"	3 PLACE DECIMALS ± 0.013

CASTING DIMENSIONS: ± 1.5mm OR ± 0.060"

GENERAL:
REMOVE ALL SHARP EDGES UNLESS OTHERWISE STATED
SURFACE TEXTURE SYMBOLS TO BLS 08.11 (BS 1134)
ALL LIMITS & FITS TO BS4500 OR BS1916 UNLESS OTHERWISE STATED

MATERIAL:

SCALE: 1:1

HEAT TREAT: